# 6.0 × 6.0mm TACT Switch (Radial)

# **SKHV** Series

**Features** 

Products Line

Supplied with radial taping.

auto insertion machine.

# Adovantage in excellent mounting efficiency. Ground terminal rersion is also available.

Power

Push

Slide

Rotary

Encoders

Jog Shuttle

Telephone -hook

Detector

Vibration Sensors

Dual-in-line Package Type Multi Control

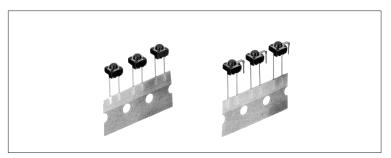
> Devices TACT

Sharp Feeling

Feeling Snap-in Type

Surface Mount Type

Radial Type



Allows automatic insertion onto PC board with the radial



### Λni

 For operating various electronic devices such as audio devices, office equipment, communication devices, TVs, video recorders, etc.

Black

Dark gray

Red

h=9.5mm

# Applications

Vertical Type Operating Rating Operating Operating life (5mA 5V DC) **Initial contact** Drawing **Travel** Stem Products No. Stem color force direction (mm) (max.) resistance height No. 0.98N 1,000,000cycles Black SKHVBAD010 SKHVBBD010 1.57N 500,000cycles Dark gray h=4.3mm2.55N SKHVBCD010 200,000cycles Red 0.98N 1,000,000cycles Black SKHVBDD010 1.57N 500,000cycles Dark gray SKHVBED010 h=5mm 2.55N SKHVBFD010 Red 200,000cycles 50mA  $100m\Omega$ 5.10N Vertical 0.25 Yellow SKHVCED010 12V DC max. SKHVBKD010 0.98N 1,000,000cycles Black SKHVBLD010 1.57N 500,000cycles Dark gray h=7mm SKHVBMD010 2.55N 200,000cycles Red

1,000,000cycles

500,000cycles

200,000cycles

### With Ground Terminal Type

0.98N

1.57N

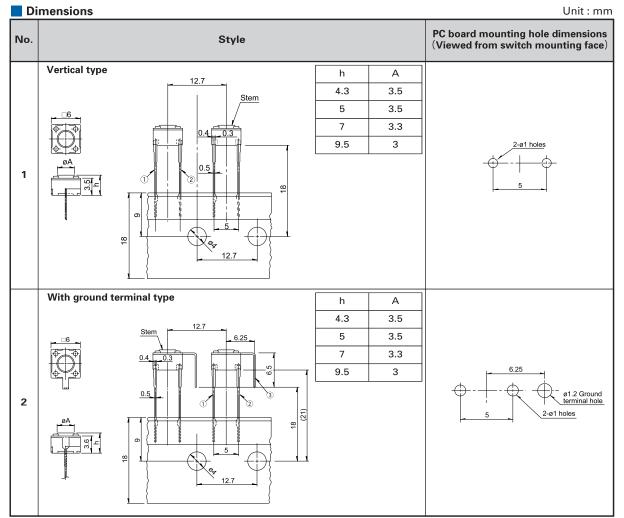
2.55N

SKHVBGD010

SKHVBHD010

SKHVBJD010

Products No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Stem height	Drawing No.		
SKHVPAD010	0.98N			1,000,000cycles		Black					
SKHVPBD010	1.57N				500,000cycles		Dark gray	h=4.3mm			
SKHVPCD010	2.55N				200,000cycles		Red	1			
SKHVPDD010	0.98N				1,000,000cycles		Black	h=5mm			
SKHVPED010	1.57N			50mA	500,000cycles		Dark gray				
SKHVPFD010	2.55N	Vertical	0.25 50mA 12V DC			200,000cycles	100m Ω	Red	]	2	
SKHVPKD010	0.98N	vertical		0.25   1		12V DC	1,000,000cycles	max.	Black		_
SKHVPLD010	1.57N					500,000cycles		Dark gray	h=7mm		
SKHVPMD010	2.55N					200,000cycles		Red			
SKHVPGD010	0.98N				1,000,000cycles		Black				
SKHVPHD010	1.57N					500,000cycles		Dark gray	h=9.5mm		
SKHVPJD010	2.55N				200,000cycles		Red				



Circuit Diagram

Vertical type	With ground terminal type
1)	①—————————————————————————————————————

### Note

Using a 1.6mm thick PC board is recommended.

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Multi Control Devices

TACT

### Sharp Feeling

Soft Feeling

Snap-in Type

Surface Mount Type

Radial Type

# **Products Specifications**

Items	Series	Sharp feeling type	Soft feeling type			
Operating temperature range		−20°C to +70°C				
		-30°C to +85°C				
		-30°C to +90°C SKRA / RG / RP	-40℃ to +90℃ SKPF / PL / PM/ PN			
Rating (max.)		50mA 12V DC SKRP : 50mA 16V DC	5mA 12V DC SKPL/PM/PN : 50mA 16V DC			
Rating (min.)		10 μ A 1V DC				
Electrical	Insulation resistance	100M $\Omega$ SKEY/PD : 50M $\Omega$				
performance	Voltage proof	250V AC for 1 min. SKRB/RH/RM/RR/EY/PD : 100V AC for 1min.				
	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively				
Durability Lifetime		Shall be in accordance with individual specifications.				
	Cold	−30±2°C for 96h				
Environmental performance	Dry heat	80±2℃ for 96h				
	Damp heat	60±2℃, 90 to 95%RH for 96h				

## Note

We can raise the working temperature range for in-vehicle applications upon request. Contact us if you have any requirements of this kind.

### Specifications of LED (SKHJ)

Color of light	Power dissipation	Forward pulse peak current IFP(mA)	Forward current IFDC(mA)	Reverse voltage VR (V)	Forward voltage VF(V) IF=10mA	Reverse current IR( $\mu$ A) VR=4V	Peak emission wave length λ peak(nm) IF=10mA	Spectral line half width Δ λ (nm) IF=10mA	Luminous intensity IV(mcd) IF=10mA
Red					2.7 max.	5 max.	700 TYP	100 TYP	0.4min. 1.0 TYP
Pure green				4	2.05TYP		555 TYP	20 TYP	0.8min. 2.0 TYP
Amber	40	80	15	2.7 max.	10 max.	590 TYP	30 TYP	0.4min. 1.0 TYP	
Orange (High brightness)				3	2.0 TYP	TO THAX.	630 TYP	40 TYP	1.5min. 4.0 TYP
Green (High brightness)				4	2.7 max. 2.05TYP		565 TYP	30 TYP	2.0min. 5.0 TYP

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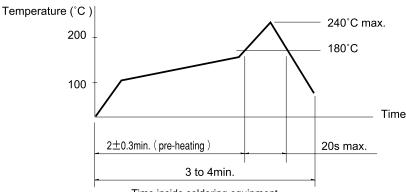


# Soldering Conditions

#### Condition for Reflow

Available for Surface Mount Type. (Except SKHM Series)

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2  $\phi$  CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Time inside soldering equipment

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Sharp

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Type

#### Notes

- The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where
  the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size,
  thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
  (Except a part of Variety SKRM, SKRR Series)
- 2. Soldering conditions differ depending on reflow soldering machines. You are requested to verify the soldering conditions thoroughly beforehand.
- 3. Ask us for the specifications of lead-free products.

#### Conditions for Auto-dip

Available for Snap-in Type and Radial Type

Items	Condition		
Flux built-up	Mounting surface should not be coated with flax		
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.		
Preheating time	45s max.		
Soldering temperature	255°C max.		
Continuous dipping time	5s max.		
Number of soldering	2times max.		

# Manual Soldering

Available for Manual Soldering Type

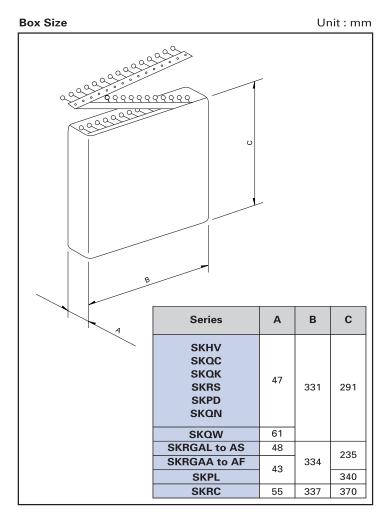
Items	Condition
Soldering temperature	350°C max.
Continuous soldering time	3s max.

#### Notes

- 1. Consult with us for TACT switch washing conditions.
- 2. Prevent flux penetration from the top side of the TACT switch.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch returns to normal temperature.
- 5. Use the flux with a specific gravity of at least 0.83. (MH-820V or CF220V by TAMURA Corporation, or their equivalents.)

# **Specification of Radial Taping Package**

Taping Packaging for Auto-insertion The SKHV, SKQC, SKQK, SKQN, SKQW, SKRC, SKRG, SKRS, SKPD and SKPL series are delivered with taping packaging.



Quantity Accommodated Per Box

Series	Oty / reel (pcs.) (Minimum packing unit)
SKHV SKQK	1,000
SKQW SKRS	700
SKQC	1,500
SKPD	800
SKRG	2,000
SKQN SKRC	900
SKPL	2,700

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